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# ZnO-MgFe<sub>2</sub>O<sub>4</sub>/(Mg)- or (Zn)-Al-LDH Composites: Adsorption Efficiency, Kinetics, and Adsorption Isotherm for Congo Red Removal

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In this research, ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ZnAl-LDH, ZnO-MgFe<sub>2</sub>O<sub>4</sub>/MgAl-LDH, ZnO-MgFe<sub>2</sub>O<sub>4</sub>, ZnAl-LDH and MgAl-LDH were prepared and characterized using X-ray diffraction (XRD), field emission scanning electron microscopy (FE-SEM), and FT-IR spectrometer analyses. The samples were synthesized by the co-precipitation method. The efficiency of the samples was investigated for the Congo red dye removal from the aqueous solution. According to the results, a similar efficiency for the LDHs samples and ZnO-MgFe<sub>2</sub>O<sub>4</sub>/LDHs composites was observed. The experimental data for the ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ZnAl-LDH and ZnO-MgFe<sub>2</sub>O<sub>4</sub>/MgAl-LDH composites were analyzed by adsorption isotherm (Langmuir and Freundlich) and kinetic models (pseudo-first-order, pseudo-second-order, and intraparticle diffusion). The results showed that more than >90% of the Congo red dye was removed from the solution after 90 min contact time. The experimental results showed the adsorption process fitted well with the Langmuir isotherm model and pseudo-second-order kinetic model. For the ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ZnAl-LDH and ZnO-MgFe<sub>2</sub>O<sub>4</sub>/MgAl-LDH samples, the R<sub>L</sub> value close to zero (0.024 and 0.037) was obtained. This result indicates that the adsorption of the CR dye molecules on the surface of the samples is an almost irreversible process. The low R<sub>L</sub> value indicates that the interactions between Congo red dye molecules and LDH composites might be relatively strong.

Keywords: ZnO-MgFe2O4, ZnAl-LDH, MgAl-LDH, Adsorbent, Composite

# **INTRODUCTION**

Different methods are employed to reduce hazardous organic and inorganic pollutants from effluents. Most of organic dyes are highly dissolved in aqueous solutions, they are very toxic, mutagenic and carcinogenic, causing serious damage to the environment and human beings. Congo red dye is used in textile, plastic, rubber and paper industries, and consequently found in their wastewater [1,2]. The adsorption method is preferred for the treatment of the wastewater due to its low cost, simple design, and easy operation. Until now different types of natural and synthetic adsorbents such as clays, biosorbents, industrial by-products, agricultural solid wastes, and composites are used for dye removal from aqueous solution [3,4]. In recent

years, many composite materials and modified adsorbents have been synthesized to improved adsorption performance [5]. Layered double hydroxides (LDHs) are used as adsorbents to remove dyes and heavy metals. LDHs are favored due to facility synthesis, low toxicity, high stability, and low cost [6,7]. LDHs are known as hydrotalcite-like compounds. LDHs have lavered structure with formula  $[M^{^{+2}}_{^{(1-x)}}M^{^{+3}}(OH)_2]^{X^+}(A^{n\text{-}})_{x/n}.mH_2O \quad \text{where} \quad M^{2^+} \quad \text{and} \quad M^{3^+}$ represent bivalent and trivalent cations respectively, while, A<sup>n-</sup> are interlayer anions. LDH is a clay material consisting of a positively charged metal hydroxide sheet with intercalated anions and water molecules. Hence, LDHs are good candidates for anionic dye removal because of the surface complexation and electrostatic interactions [8,9]. Many researchers have reported that the combination of LDHs with other material such as polymers, magnetic materials, clay, semiconductors and surfactants significantly

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improves the surface characteristics, and adsorption performance [10-14]. Preparation of magnetic adsorbent has developed recently to enhance separation of adsorbent from aqueous solution. Magnetic adsorbents can be easily separated and reused by an external magnetic field. Today, ferrite spinel composites are used for this purpose [15]. Until now, various composites based on ferrite and LDH such as CoFe<sub>2</sub>O<sub>4</sub>/CuAl-LDH, NiFe<sub>2</sub>O<sub>4</sub>/ZnCuCr-LDH, Fe<sub>3</sub>O<sub>4</sub>@MgAl-LDH, Fe<sub>3</sub>O<sub>4</sub>/Zn-Al-Fe-La-LDH and Fe<sub>3</sub>O<sub>4</sub>/ZnCr-LDH have been reported [16-20]. The aim of this research was the preparation and comparison of the ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ZnAl-LDH and ZnO-MgFe<sub>2</sub>O<sub>4</sub>/MgAl-LDH samples for Congo red dye removal from the aqueous solution. The sorption kinetics and isotherms were also investigated.

## EXPERIMENTAL

#### Materials

Congo red dye,  $Zn(OAc)_2.2H_2O$ ,  $Mg(NO_3)_2.4H_2O$ , Fe(NO<sub>3</sub>)<sub>3</sub>.9H<sub>2</sub>O,  $MgCl_2.6H_2O$ ,  $AlCl_3.6H_2O$ , Zn(NO<sub>3</sub>)<sub>2</sub>.6H<sub>2</sub>O, Al(NO<sub>3</sub>)<sub>2</sub>.9H<sub>2</sub>O and NaOH (purity  $\geq$  98%) were purchased from Sigma-Aldrich and Merck Company.

#### Instrumentation

To characterize the samples, different equipment such as XRD (Holland Philips Xpert, X-ray diffractometer with Cu-K $\alpha$  radiation), field emission scanning electron UV-Vis. microscopy (FE-SEM, Vega 2 Tscan). spectrophotometer (Shimadzu-2550), and FT-IR spectrometer (JASCO-4200) were employed.

#### Preparation of ZnO-MgFe<sub>2</sub>O<sub>4</sub>Composite

Initially,  $Zn(OAc)_2.2H_2O$  (2.19 g) was dissolved in 150 ml distilled water. Then, 15 ml of the NaOH solution (4 M) was added and sonicated for 15 min. After that, 50 ml of the aqueous solution containing Mg(NO<sub>3</sub>)<sub>2</sub>.4H<sub>2</sub>O (0.22 g) and Fe(NO<sub>3</sub>)<sub>3</sub>.9H<sub>2</sub>O (0.808 g) was added into the above suspension and sonicated for 30 min. The final precipitate was separated and washed with distilled water several times and dried in an oven at 70 °C for 24 h. Finally, the prepared sample was calcined at 800 °C for 1 h.

#### **Preparation of ZnAl- and MgAl-LDHs**

The co-precipitation method was employed for the

synthesis of the layered double hydroxides [21]. For preparation of ZnAl-LDH, 2.97 g of Zn(NO<sub>3</sub>)<sub>2</sub>.6H<sub>2</sub>O and 1.88 g of Al(NO<sub>3</sub>)<sub>3</sub>.9H<sub>2</sub>O (Zn<sup>2+</sup>/Al<sup>3+</sup>, mole ratio 2:1) were dissolved in 100 ml double distilled water and pH of the solution was adjusted to 9 by adding NaOH (4 M) solution. The precipitate formed was aged at 80 °C for 24 h. The resulting precipitate was collected by centrifuge, rinsed with distilled water many times and dried in an oven at 60 °C. The MgAl-LDH (Mg<sup>2+</sup>/Al<sup>3+</sup>, mole ratio 2:1) was synthesized using Mg<sup>2+</sup> and Al<sup>3+</sup> chloride salts.

# Preparations of ZnO-MgFe<sub>2</sub>O<sub>4</sub>/LDH Composites

The preparation of ZnO-MgFe<sub>2</sub>O<sub>4</sub>/LDH was carried out by adding the ZnO-MgFe<sub>2</sub>O<sub>4</sub> sample during the synthesis of the layered double hydroxide. First, 0.2 g of the prepared ZnO-MgFe<sub>2</sub>O<sub>4</sub> was dispersed in 50 ml of distilled water and added to a solution containing metal salts under vigorous stirring. Next, NaOH solution was added dropwise, and then the reaction mixture was heated at 80 °C for 24 h. Finally, the product was washed several times and dried in an oven at 60 °C.

#### **Adsorption Kinetic**

Typically, 0.1 g of the samples was added into the 200 ml CR dye solution (18, 52, 72 mg  $l^{-1}$ ). After contact times of 15, 30, 45, 60, 90, 120 and 180 min, the CR dye concentration was measured by a UV-Vis. spectrophotometer. The adsorption capacity and dye removal percentage were calculated according to Eqs. (1) and (2), respectively [22,23],

Adsorption capacity 
$$(q_t) = \frac{(C_0 - C_t)V}{m} \times 100$$
 (1)

Dye removal (%) = 
$$\frac{C_0 - C_t}{C_0} \times 100$$
 (2)

where  $C_0$  (mg  $\Gamma^1$ ) and  $C_t$  (mg  $\Gamma^1$ ) are initial dye concentration and dye concentration at time t, V (l) and m (g) are volume of the dye solution and adsorbent mass, respectively.

The adsorption behavior of CR onto the prepared samples was analyzed by using the pseudo-first-order, pseudo-second-order and intera-particle diffusion models [24] by the following Eqs. ((3)-(5)),

$$\ln(q_e - q_t) = \ln q_e - k_1 t \tag{3}$$

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e} \tag{4}$$

$$q_{t} = k_{id} t^{0.5} + C (5)$$

where  $k_1$ ,  $k_2$  and  $k_{id}$  are the rate constants,  $q_e$  and  $q_t$  are the amounts of adsorption (mg g<sup>-1</sup>) at equilibrium and at time t, respectively.

#### **Adsorption Isotherm**

The adsorption isotherms of the ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ZnAl-LDH and ZnO-MgFe<sub>2</sub>O<sub>4</sub>/MgAl-LDH samples were investigated using Langmuir and Freundlich models. The Langmuir isotherm model is given as Eq. (6) [25],

$$\frac{C_e}{q_e} = \frac{1}{q_{\max}K_L} + \frac{C_e}{q_{\max}}$$
(6)

where  $q_{max}$  is the maximum adsorption capacity (mg g<sup>-1</sup>), and K<sub>L</sub> is the Langmuir constant. The essential characteristics of Langmuir isotherm can be expressed by a dimension less constant called separation factor (R<sub>L</sub>) which is defined by Eq. (7). R<sub>L</sub> indicates the adsorption nature, where unfavorable R<sub>L</sub> > 1, linear R<sub>L</sub> = 1, favorable  $0 < R_L < 1$ , and irreversible R<sub>L</sub> = 0.

$$R_{L} = \frac{1}{1 + K_{L} C_{0}}$$
(7)

The Freundlich model is given as Eq. (8), where  $K_F$  is Freundlich constant ((mg g<sup>-1</sup>) (1 mg<sup>-1</sup>)<sup>1/n</sup>) and n is a heterogeneity factor [26].

$$\ln q_e = \ln K_F + \frac{1}{n} \ln C_e \tag{8}$$

### **RESULTS AND DISCUSSION**

#### Characterization

The XRD, FE-SEM and FT-IR analyses were used for

characterization of the samples. For the ZnO-MgFe<sub>2</sub>O<sub>4</sub> sample, the presence of zinc oxide (JCPDS card no. 80-0075) and MgFe<sub>2</sub>O<sub>4</sub> (JCPDS card no. 88-1942) were confirmed by XRD pattern (Fig. 1a). The XRD pattern of the ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ZnAl-LDH and ZnO-MgFe<sub>2</sub>O<sub>4</sub>/MgAl-LDH samples is shown in Figs. 1b and 1c, respectively. The ZnAl-LDH and MgAl-LDH samples were characterized by FT-IR spectra (Fig. 1d). The broad band at 3425 cm<sup>-1</sup> and 3452 cm<sup>-1</sup> corresponds to the hydroxyl groups and water molecules. For the ZnAl-LDH and MgAl-LDH samples the sharp vibration band at 1380 cm<sup>-1</sup> and 1370 cm<sup>-1</sup> can be assigned to interlayer NO3<sup>-</sup> and CO3<sup>2-</sup> anions, respectively [27]. During the synthesis of MgAl-LDH, the Cl<sup>-</sup> and  $CO_3^{2-}$ ions competed. The interlayer chlorine bands are not observed in FT-IR spectrum of MgAl-LDH [28]. The lattice stretching and bending vibration ascribed to O-M and O-M-O bands for the ZnAl-LDH and MgAl-LDH were observed at (425, 608, 774) cm<sup>-1</sup> and (440, 664, 770) cm<sup>-1</sup>, respectively [29].

The morphology of the ZnAl-LDH (nanosheet), MgAl-LDH (nanoparticle), ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ZnAl-LDH (nanosheet), ZnO-MgFe<sub>2</sub>O<sub>4</sub>/MgAl-LDH (nanoflake), ZnO-MgFe<sub>2</sub>O<sub>4</sub> (nanoparticle and nanosheet) samples were investigated by FE-SEM images (Figs. 2a-e). According to the images, the particles' thickness at about 20 to 80 nm were estimated.

#### **Adsorption Study**

The experiments were conducted with different initial concentrations of CR (18, 52 and 72 mg l<sup>-1</sup>) in the presence of 0.5 (g l<sup>-1</sup>) of the adsorbent (ZnAl-LDH, MgAl-LDH, ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ZnAl-LDH and ZnO-MgFe<sub>2</sub>O<sub>4</sub>/MgAl-LDH). The results showed that all adsorbents can effectively remove more than >90% of the CR dye and adsorption equilibrium occurred during (90-180) min contact time (Figs. 3a-d).

For all the samples, the adsorption capacity was calculated. The adsorption capacities of the ZnAl-LDH, MgAl-LDH, ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ZnAl-LDH and ZnO-MgFe<sub>2</sub>O<sub>4</sub>/MgAl-LDH samples for CR dye removal with initial concentrations 18, 52 and 72 mg l<sup>-1</sup>, respectively, were (35, 101, 139 mg g<sup>-1</sup>), (35, 101, 140 mg g<sup>-1</sup>), (35, 101, 130 mg g<sup>-1</sup>) and (35, 99, 133 mg g<sup>-1</sup>). The results showed that all the samples had almost a similar adsorption



Fig. 1. XRD pattern of the (a) ZnO-MgFe<sub>2</sub>O<sub>4</sub> composite, (b) ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ZnAl-LDH, (c) ZnO-MgFe<sub>2</sub>O<sub>4</sub>/MgAl-LDH and (d) FT-IR spectra of the ZnAl-LDH and MgAl-LDH.





**Fig. 2.** FE-SEM images of (a) ZnAl-LDH, (b) MgAl-LDH, (c) ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ZnAl-LDH, (d) ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ MgAl-LDH and (e) ZnO-MgFe<sub>2</sub>O<sub>4</sub>.



Fig. 2. Continued.



Fig. 2. Continued.

capacity. Moreover, Figs. 4a-d shows the effect of contact time and dye concentration on the adsorption capacity. According to the results, in the first stages of adsorption, the CR dye is rapidly adsorbed on the surface, then slowly increases with increasing time, and becoming almost constant after 90 min. With increasing initial dye concentration, more molecules are adsorbed on the unoccupied sites of the adsorbent surface, and as result, the adsorption capacity increases with increases with increasing concentration [30].

In another experiment, the adsorption capacity of the  $ZnO-MgFe_2O_4$  sample as magnetic component was investigated. The adsorption capacity value of 60 mg g<sup>-1</sup> was obtained for the ZnO-MgFe<sub>2</sub>O<sub>4</sub> sample. The maximum adsorption capacities of the samples were compared with those of other LDHs and magnetic adsorbents reported in the literature (Table 1).

The kinetic behavior of the dye adsorption process onto

the ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ZnAl-LDH and ZnO-MgFe<sub>2</sub>O<sub>4</sub>/MgAl-LDH samples was analyzed by using the pseudo-first-order, pseudo-second-order and intra-particle diffusion models (Figs. 5a-f). The results showed the sorption process follow a pseudo-second-order kinetic model (Table 2). The pseudosecond-order kinetic model and possibility of Congo red dye removal through chemisorption was reported by many researchers [31,32]. Furthermore, the results showed that the pseudo-second-order rate constant (k<sub>2</sub>) decreases with increasing dye concentration (Table 2). These results showed that surface saturation was dependent to the initial dye concentration. Therefore, at low dye concentrations, dye molecules are rapidly adsorbed by the surface sites, and at high concentrations, dye molecules need to penetrate internal sites by intra-particle diffusion, and therefore the rate of adsorption decreases [30]. Furthermore, the results indicated that parameters of rate constant  $(k_2)$ and adsorption capacity  $(q_{e2})$  depend on the initial CR dye



**Fig. 3.** Percentage of the CR dye removal by adsorbents; (a) ZnAl-LDH, (b) MgAl-LDH, (c) ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ZnAl-LDH and (d) ZnO-MgFe<sub>2</sub>O<sub>4</sub>/MgAl-LDH.

Name of adsorbent	$C_0$	$q_{max}$	Ref.	
	$(mg l^{-1})$			
Mg-Fe-CO <sub>3</sub> -LDH	100	104.6	[38]	
Cu-Mg-Al-LDH	20	44.5	[39]	
CaAl-LDH	50	72.56	[40]	
Fe <sub>3</sub> O <sub>4</sub> /MgAl-LDH	200	132	[11]	
$\gamma$ -Fe <sub>2</sub> O <sub>3</sub> /Sep-NH <sub>2</sub>	70	117.7	[41]	
Cellulose/Fe <sub>3</sub> O <sub>4</sub> /activated carbon	50	40.85	[42]	
ZnAl-LDH	52	101	This work	
MgAl-LDH	52	101	This work	
ZnO-MgFe <sub>2</sub> O <sub>4</sub> /ZnAl-LDH	52	101	This work	
ZnO-MgFe <sub>2</sub> O <sub>4</sub> /MgAl-LDH	52	99	This work	
ZnO-MgFe <sub>2</sub> O <sub>4</sub>	52	60	This work	

Table 1. Comparative of Maximum Adsorption Capacity of Different Adsorbents for CR Dye Removal



**Fig. 4.** Adsorption capacity of the adsorbents (a) ZnAl-LDH, (b) MgAl-LDH, (c) ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ZnAl-LDH and (d) ZnO-MgFe<sub>2</sub>O<sub>4</sub>/MgAl-LDH for CR dye removal from aqueous solution (18, 52 and 72 mg l<sup>-1</sup>).

Table 2. Pseudo-first-order and Pseudo-second-order Kinetic Parameters for Adsorption of CR onto the ZnO-MgFe2O4/ZnAl-LDH and ZnO-MgFe2O4/MgAl-LDH Adsorbents

Sample	C <sub>0</sub>	$q_e^{ m exp}$	Pse	udo-first ord	Pseudo-s	Pseudo-second order			
			$K_1$	$q_{ m el}$	$R^2$	$K_2$	$q_{ m e2}$	$R^2$	
			$(\min^{-1})$	$(mg g^{-1})$		$(g mg^{-1} min^{-1})$	$(mg g^{-1})$		
ZnO-MgFe <sub>2</sub> O <sub>4</sub> /ZnAl-LDH	18	35	$8 \times 10^{-5}$	1.01	0.5048	$9.14 \times 10^{-2}$	35.5	0.9996	
	52	101	$9 \times 10^{-4}$	1.12	0.5966	$2.68 \times 10^{-3}$	103.1	0.9998	
	72	130	$22 \times 10^{-4}$	1.34	0.7579	$6.52 \times 10^{-4}$	135.1	0.9986	
ZnO-MgFe <sub>2</sub> O <sub>4</sub> /MgAl-LDH	18	35	$2 \times 10^{-4}$	1.02	0.5836	$4.44 \times 10^{-2}$	35.3	0.9997	
	52	99	$1.3 \times 10^{-3}$	1.18	0.6322	$1.91 \times 10^{-3}$	101.0	0.9961	
	72	133	$16 \times 10^{-4}$	1.23	0.5417	$1.98 \times 10^{-3}$	133.3	0.9983	



Fig. 5. (a) Pseudo-first-order, (b) pseudo-second-order, (c) intra-particle diffusion models for adsorption of CR onto the ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ZnAl-LDH adsorbent, and (d) pseudo-first-order, (e) pseudo-second-order (f) intra-particle diffusion models for the ZnO-MgFe<sub>2</sub>O<sub>4</sub>/MgAl-LDH adsorbent.



 $ZnO-MgFe_2O_4/(Mg)- \ or \ (Zn)-Al-LDH \ Composites/Phys. \ Chem. \ Res., \ Vol. \ 9, \ No. \ 2, \ 311-325, \ June \ 2021.$ 

**Fig. 6.** Langmuir and Freundlich models for adsorption of CR dye onto the ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ZnAl-LDH (a, b) and ZnO-MgFe<sub>2</sub>O<sub>4</sub>/MgAl-LDH (c, d) adsorbents.

Table 3. Parameters of Langmuir and Freundlich Models for CR Dye Removal by the ZnO-MgFe2O4/ZnAl-LDH andZnO-MgFe2O4/MgAl-LDH Adsorbents

Sample	Langmuir isotherm				Freur	Freundlich isotherm		
	$R_L$	$K_{L}$	$q_{ m max}$	$R^2$	$K_{\rm F}$	n	$R^2$	
			$(mg g^{-1})$					
ZnO-MgFe <sub>2</sub> O <sub>4</sub> /ZnAl-LDH	0.024	0.79	139	0.9808	49.5	2.08	0.78	
ZnO-MgFe <sub>2</sub> O <sub>4</sub> /MgAl-LDH	0.037	0.5	159	0.9395	45.8	1.55	0.9096	

concentration.

To find the rate controlling steps and mass transfer of CR dye onto the adsorption surface, the Weber-Morris intraparticle diffusion model was applied. For high concentration of CR dye solutions (52 and 72 mg  $l^{-1}$ ), the plots were multi-linear, indicating that the external surface adsorption occurred in the first step, and in the second step intraparticle diffusion occurred [33]. For 18 mg  $l^{-1}$  of the CR dye solution, the plot was linear and did not pass through the origin, indicating that the rapid adsorption occurred within a short period of time.

The Langmuir and Freundlich isotherms were investigated for ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ZnAl-LDH and ZnO-MgFe<sub>2</sub>O<sub>4</sub>/MgAl-LDH samples (Figs. 6a-d and Table 3). The results showed a higher R<sup>2</sup> for Langmuir compared to the Freundlich model. Therefore, adsorption process could be well fitted by the Langmuir model. The Langmuir model assumes that adsorption is limited to a monomolecular layer on the surface [34]. According to Table 3, the R<sub>L</sub> value ( $0 < R_L < 0.1$ ) close to zero was obtained for the ZnO-MgFe2O4/ZnAl-LDH and ZnO-MgFe2O4/MgAl-LDH samples. Therefore, the adsorption of CR dve molecules on the surface of the samples can be almost irreversible. Many researchers reported that the interaction between CR dye molecules and adsorbents might be relatively strong. Therefore, the adsorbent cannot be used several times and recovered [35]. Until now, the  $R_L$  value of ( $0 < R_L < 0.1$ ) has been reported for the Congo red dye removal using various adsorbents [36,37].

# CONCLUSIONS

In this work, two different kinds of layered double hydroxides for preparation of the ZnO-MgFe<sub>2</sub>O<sub>4</sub>/LDH composites were used. Then, the efficiency of the samples for removal of the CR dye was compared. The kinetic study of the ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ZnAl-LDH, ZnO-MgFe<sub>2</sub>O<sub>4</sub>/MgAl-LDH samples revealed that the adsorption process followed the pseudo-second-order kinetic model. Adsorption isotherm for the ZnO-MgFe2O4/LDHs samples was better fitted to the Langmuir isotherm model. The adsorption ZnAl-LDH, capacities of the MgAl-LDH, ZnO-MgFe<sub>2</sub>O<sub>4</sub>/ZnAl-LDH, ZnO-MgFe<sub>2</sub>O<sub>4</sub>/MgAl-LDH and ZnO-MgFe<sub>2</sub>O<sub>4</sub> samples were calculated 101, 101, 101, 99 and

60 mg g<sup>-1</sup>, respectively. A similar efficiency was observed for the LDHs samples and LDH composites. For the ZnO-MgFe<sub>2</sub>O<sub>4</sub>/LDH samples, the R<sub>L</sub> value close to zero was obtained. According to the results, the CR dye adsorption on the surface of the samples is predicted to be almost irreversible. However, the irreversibility of the adsorption process makes these adsorbents inefficient.

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