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Response Surface Methodology (RSM) for Statistical Optimization of Cd²⁺ Removal Using Modified Zn₂Al-layer Double Hydroxide by Quinoline Yellow

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Modified Zn₂Al-layered double hydroxide (LDH) intercalated with quinoline yellow (Q) (Zn₂Al-LDH/Q) was prepared by a facile and simple method and then used to remove of Cd²⁺ ions from water. The chemical composition and morphology of Zn₂Al-LDH/Q were investigated by X-ray diffraction (XRD), Brunauer-Emmett-Teller (BET), field emission scanning electron microscopy (FE-SEM) and energy-dispersive X-ray spectroscopy. Response surface methodology was employed to optimize the adsorption parameters of Cd²⁺. Such optimization was undertaken to ensure a high efficiency over the experimental ranges employed and to evaluate the interactive effects of the initial concentration of Cd²⁺, pH, adsorbent dosage, temperature and contact time in order to improve the conditions employed in the batch process. The analysis of variance (ANOVA) indicated that a second-order polynomial regression equation was the most appropriate polynomial for fitting the experimental data. The experimental confirmation tests showed a correlation of 35 mg Γ^1 , a pH value of 4.17, the adsorbent dosage of 0.03 g Γ^1 , a temperature of 32.5 °C and contact time of 51 min. Under optimum conditions, the highest adsorption efficiency and maximum adsorption capacity were 45% and 12.18 mg g⁻¹, respectively.

Keywords: Layered double hydroxide, Cd²⁺Adsorption, Response surface methodology, Quinoline yellow

INTRODUCTION

The elimination of heavy metals from water is very important from environmental and human health viewpoints [1,2]. In this regard, Cd(II) is a major environmental problem because of its potential agglomeration, nonbiodegradability, and high toxicity in ecosystems and human bodies [3]. The allowable limit for Cd in drinking water is set at 3.0 ppb by World Health Organization (WHO) [4]. Moreover, the supply of Cadmium in human bodies can cause persistent disorders of the liver, kidney and nervous systems [5]. The available technologies for the elimination of heavy metals from wastewater include chemical precipitation, ion exchange, membrane filtration and adsorption [6-11]. However, most of these methods have high cost, average removal efficiency and take multiple long steps to complete process [12]. In this regard, adsorption is proved to be the more efficient process due to its low cost, higher uptake potential, high selectivity, low production of sludge and easy operation [13-17]. Layered double hydroxides (LDHs) or hydrotalcite-like compounds known as the anionic clay have become an important type of adsorbents owing to its efficient adsorption and reusability. Layered double hydroxides have the general formula $[M_{1-x}^{II}M_{x}^{III}(OH)_{2}]_{x}^{+}[A_{n}]^{x/n}.mH_{2}O$, where M^{II} and M^{III} stand for a divalent and a trivalent cation, respectively, A_n is the interlayer anion, such as CO_3^{2-} , CI^- and NO_3^{--} located in the interlayer and the lamellar surface. Also, layered double hydroxide materials have gained many potential applications such as super capacitors [18, 19], catalysis [20,21], drug delivery [22,23] wastewater

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treatment [24-27] and flame retardant epoxy formulation [28]. Especially, their applications as adsorbents have attracted a great attention due to their low cost, high surface area, highly tunable interior architecture [29], non-toxicity [30,31] and exchangeable anionic properties [32]. In this regard, LDHs have been modified in various forms in order to improve their adsorption capacity [33,34]. Previous studies demonstrated that LDHs intercalated with amino acids [35], ethylene diamine tetra acetic acid [36], glutamate [37], and diethylene tri-amine penta acetate and meso-2,3dimercaptosuccinate [38], possessed a higher affinity to potentially toxic metal cations than the pristine LDH adsorbents. Efforts have been made to improve the adsorption capacity of these materials for heavy metal removal. The adsorption capacity of an adsorbent depends strongly on various factors such as pH value of solution, contact time, temperature, and adsorbent dose [39]. Conventional methods for investigating the adsorption process are usually conducted by changing one independent variable and keeping the other factors constant. However, in this case, the obtained results cannot reveal the combined effect of all the factors involved simultaneously. Additionally, such methods are often time consuming and require a number of experiments which are unreliable to determine optimum levels. Therefore, response surface methodology (RSM), based on the statistical experimental design, has been widely used to eliminate the limitations of single factor experiments by optimizing all the influencing factors collectively. In this work, quinoline yellow (Scheme 1) was used for the modification of Zn₂Al-LDH to enhance the adsorption capacity for Cd²⁺ adsorption.

MATERIALS AND INSTRUMENTATION

All materials were commercial reagent grade and purchased from Merck and Sigma Aldrich. The Cd^{2+} concentration was determined using atomic absorption spectrometer, Specter AA 220, VARIAN. Magnetic stirrer and water bath used were IKA, big-squid [ocean], and Julabo F12-MP, (from Germany), respectively. The analysis of the samples was performed by powder X-ray diffraction (Holland Philips X-pert, X-ray diffractometer with Cu-K α radiation). The particle size, external morphology and analysis of elements in the samples were characterized by scanning electron microscopy (JEOL JEM-3010 SEM) and the BET analysis was performed using BELSORP Mini II instrument. A digital pH meter (InoLab pH 730, Germany) was employed for adjusting pH.

Preparation of Zn₂Al-LDH Intercalated with Quinoline Yellow (Q)

Modified Zn₂Al-layered double hydroxide (LDH) intercalated with quinoline yellow (Q) (Zn₂Al-LDH/Q) was prepared through co-precipitation method [40]. Firstly, carbon dioxide free (CO₂-free) solution was prepared by flowing N₂ into deionized water for 30 min at 60 °C, and used throughout the preparation process. In a typical procedure, a mixture of Zn(NO₃)₂.6H₂O (5.8 g, 0.018 mol) and Al(NO₃)₃.9H₂O (3.2 g, 0.008 mol) with Al to Zn molar ration (1:2) and quinoline yellow (7.7 g, 0.028 mol) in 250 ml deionized water was added to a solution of NaOH (1 M) under constant stirring until reaching pH = 10-11, then continue flowing N2 in solution at 60 °C to complete precipitation process. Then, the obtained product was stirred for 24 h at 65 °C (Scheme 2). After several times filtration and washing with distilled water, the solid product was dried at room temperature.

Adsorption Studies

The Cd²⁺ concentrations were determined according to general traditional flame atomic absorption spectrometry, at 228.8 nm wavelength, standard working concentration range: 0.25-0.5-1.0 and fuel acetylene. The efficiency of Cd²⁺ removal was determined at different experimental conditions specified according to CCD method. The adsorption capacity for Cd²⁺ uptake, q_e (mg g⁻¹), at equilibrium, can be determined by the following Eq. (1):

$$q_e = \frac{(C_i - C_e)V}{m} \tag{1}$$

where C_i and C_e (mg l⁻¹) refer to cadmium concentrations at initial and equilibrium conditions, respectively, V (l) is the cadmium solution volume, and m (g) is the adsorbent mass. In the kinetic study, Cd^{2+} adsorption amount (q_t) can be calculated by Eq. (2):

$$q_t = \frac{(C_0 - C_t)}{C_0} \times 100$$
 (2)



Scheme 1. The chemical structure of quinoline yellow



Scheme 2. Schematic of Zn₂Al-LDH/Q preparation

where C_i and C_t (mg Γ^1) are Cd^{2+} concentration at initial and time t, respectively, V (l) is the Cd^{2+} solution volume, and m (g) is the Zn₂Al-LDH/Q adsorbent mass.

Central Composite Design (CCD)

In this work, according to RSM design, CCD was used to assess the effect of adsorption conditions on the efficiency of Cd^{2+} removal. The effect of Cd^{2+} concentration (A), pH (B), adsorbent mass (C), contact time (D) and temperature bath (E) on adsorption efficiency was optimized using 5 factors at 5 levels (- α , -1, 0, +1, + α) based on CCD in Table 1. The collected number of 32 experiments containing 6 replicates at the center point was applied to find mathematical correlate among the independent variable and the corresponding response values. The statistical software Design Expert V.7.1.5 was applied to analyze the experimental data and generate a second-order polynomial model.

RESULTS AND DISCUSSION

Characterization of Adsorbent

The crystal structures and phase purity of the

					levels			
Factors	Unit	Symbol	-α	Low	Mean	High	$+\alpha$	Std. Dev.
				actual		actual		
Concentration (C)	mg l ⁻¹	А	-1	35.00	57.500	80.00	+1	19.486
pН		В	-1	4.00	6.500	9.00	+1	2.165
Adsorbent mass (m)	g l ⁻¹	С	-1	0.027	0.046	0.064	+1	0.016
Contact time (time)	min	D	-1	35.00	60.00	85.00	+1	21.651
Temperature (T)	°C	Е	-1	20.00	30.00	40.00	+1	8.660

Table 1. The Levels of Factors in CCD



Fig. 1. XRD images of (a) Zn_2Al -LDH, (b) Zn_2Al -LDH/Quinoline Yellow.

synthesized Zn₂Al-LDH/Q have been investigated by XRD. Figure 1 shows the XRD pattern of Zn₂Al-LDH/Q. The results showed that the synthesized Zn₂Al-LDH/Q exhibits typical characteristics of LDH phase (Fig. 1) [41]. The peaks in the XRD pattern of Zn₂Al-LDH/Q are similar to those of Zn₂Al-LDH. However, compared to Zn₂Al-LDH, the (003) diffraction peak of Zn₂Al-LDH/Q moves to the bigger 20 angle of 11.77 and the basal spacing decreased to 0.75 nm. This result can confirm intercalation of quinoline yellow by the anion exchange in the Zn₂Al-LDH compound [42]. The crystallite sizes for the synthesized Zn₂Al-LDH/Q were calculated using Scherer formula (Eq. (3)):

$$D = \frac{0.9\lambda}{\beta\cos\theta} \tag{3}$$

where λ is the wavelength of X-ray, β is full width at half maximum of the peak at diffracting angle θ . The calculated crystallite sizes were 24 nm.

The morphology and chemical composition of the synthesized sample were investigated by FE-SEM and EDS. The FE-SEM images of the synthesized sample are shown in Fig. 2. The original sheet and lamellar structure of Zn_2Al -LDH changed over intercalation of quinoline yellow. The EDS spectrum of the prepared sample (Fig. 3) shows the presence of relevant elements, demonstrating purity of the synthesized Zn_2Al -LDH/Q.

The adsorption method of Brunauer, Emmett and Teller (BET) is based on the physical adsorption of a vapour or gas onto the surface of a solid. Such data can be used to analyse the porosity of the materials being studied. In this research, the BET method was used. The interference by the surrounding phase is especially problematic for the Bruner–Emmet-Teller (BET) N₂ adsorption/desorption isotherm method, because the entire surface is modified by vacuum treatment before N₂ adsorption. From Table 2 and Fig. 4, it can be observed that sorbent seems to posses an appreciable narrow micro-porosity. The total surface properties of the adsorbent are presented in Table 3.

CCD Analysis

The most important variables and their influence on response and main interaction with other variables were investigated by analysis of variance (ANOVA) using STATISTICA 10. The optimal conditions for the removal percentage of Cd^{2+} (responses) were determined using the optimal model predict or linear factors equation. Subsequently, analysis of variance (ANOVA) and their comparison with statistical reference value in Table 3 were performed to ensure the adequacy of the proposed model. Also, quality of obtained results was expressed based on the predicated R² value. The statistical analysis included the estimated regression coefficients and p-values. The obtained p-values for more terms were less than 0.05 (95% confidence interval), indicating their significance. Also, the absence of Fit F-value 3.63 for Zn₂Al-LDH/Q could be a good indication of suitability of the model for fitting experimental data and optimization points in Table 4 and Table 5, respectively.

Moreover, the most effective parameters were determined based of p- and F-values. The below empirical relationship between the response and independent variables as the Linear equation is applicable to predict real behavior of the adsorption system at the various conditions.

%Efficiency =
$$+4.73277 - 0.28115 \times C + 5.97567 \times pH$$

+ 216.34964 × m - 0.10410 × time
+ 0.88442 × T (4)

Generally, when the coefficient of each parameter becomes high, it confirms a highly positive influence on the response. The negative value of each parameter shows that there is a reverse correlation between responses and the parameter, meaning that the negative value results in the achievement of maximum responses. According to this equations, pH, amount of adsorbent and temperature bath have a positive effect, and time and concentration of Cd^{2+} have a negative effect on yield process (removal percentage of Cd^{2+}). As can be shown from these equations, the factor of pH, amount of adsorbent and temperature bath have the most positive effect on the removal percentage of Cd^{2+} . It means that with increasing the adsorbent dosage, the removal of Cd^{2+}

Optimization of Conditions

The linear model was suggested by the software for yield. ANOVA data (Table 5) shows that the model F-value

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Fig. 2. The FE-SEM images of (a) Zn_2Al -LDH, and (b) Zn_2Al -LDH/Q.

Table 2. Surface Area and Porosity Measurement (BE1 Method) of $Zn_2AI-LDH$
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Sample	Surface area	Micropore Vol.	Micropore size
	$(m^2 g^{-1})$	$(cc g^{-1})$	(nm)
Zn ₂ Al-LDH/Q	33.725	0.2409	28.578



 $\label{eq:states} \begin{array}{c} \mbox{Adsorptive N2} \\ \mbox{Adsorption temperature77.000[K]} \\ \mbox{Fig. 4. The BET images of $Zn_2Al-LDH/Q$.} \\ \mbox{319} \end{array}$

Run	А	В	С	D	Е	%Efficiency	q _e
1	35	9	0.06	35	40	87.79	1.98
2	80	4	0.03	85	40	29.1	9.58
3	35	9	0.06	85	20	85.8	1.97
4	35	4	0.06	85	40	89.86	12.31
5	57.5	6.5	0.05	60	30	29.02	7.30
6	35	4	0.03	85	20	21.64	4.26
7	80	4	0.03	35	20	23.38	7.11
8	57.5	6.5	0.05	60	30	32.47	8.25
9	57.5	6.5	0.05	60	30	33.8	8.75
10	35	4	0.06	35	20	12.92	1.28
11	57.5	6.5	0.05	60	50	73.76	14.79
12	57.5	6.5	0.05	60	30	33.8	8.75
13	80	9	0.03	85	20	84.43	4.35
14	57.5	6.5	0.05	60	10	42.39	10.86
15	80	9	0.03	35	40	91.79	3.18
16	57.50	6.50	0.05	60	30	54.8	13.98
17	80	4	0.06	85	20	30.7	4.42
18	57.5	6.5	0.05	110	30	71.06	14.28
19	57.5	1.5	0.05	60	30	11.45	4.08
20	35	4	0.03	35	40	99.13	24.8
21	12.5	6.5	0.05	60	30	76.11	4.01
22	57.5	11.5	0.05	60	30	71.36	1.22
23	102.5	6.5	0.05	60	30	50.98	21.18
24	57.5	6.5	0.08	60	30	79.51	8.39
25	57.5	6.5	0.05	60	30	49.25	12.59
26	35	9	0.03	35	20	59.74	3.19
27	57.5	6.5	0.01	60	30	50.20	59.54
28	80	9	0.06	85	40	100	1.48
29	57.5	6.5	0.05	10	30	45.38	9.16
30	35	9	0.03	85	40	97.37	5.3
31	80	4	0.06	35	40	37.74	5.56
32	80	9	0.06	35	20	100	2.14

Table 3. The Matrix Design and the Responses



(a) Fig. 5. The 3D surfaces and contour plots for interactive effect variables.



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Design-Expert® Software

Randeman 100 12.92

12.92

X1 = B: pH X2 = C: m

Actual Factors A: C = 57.50 D: time = 60.00 E: T = 30.00



(b) Fig. 5. Continued.



(c) Fig. 5. Continued.

35.00 0.03

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Design-Expert® Software

Randeman 100 12.92

X1 = D: time X2 = E: T

Actual Factors A: C = 57.50 B: pH = 6.50 C: m = 0.05

Efficiency

78 65.75 53.5 41.25 00000 29 40.00 85.00 35.00 72.50 30.00 60.00 47.50 25.00 E: T D: time 20.00 35.00

(d) Fig. 5. Continued.



Design-Expert® Software

Randeman 100 12.92

X1 = E: T X2 = A: C

Actual Factors B: pH = 6.50 C: m = 0.05 D: time = 60.00



(e) Fig. 5. Continued.

Source	Sum of		Mean	F	p-value	
	squares	df	square	Value	Prob > F	
Model	8736.82	5	1747.36	3.63	0.0127	Significant
A-C	960.39	1	960.39	2.00	0.1696	
B-pH	5356.29	1	5356.29	11.13	0.0026	
C-m	380.33	1	380.33	0.79	0.3822	
D-time	162.55	1	162.55	0.34	0.5661	
E-T	1877.26	1	1877.26	3.90	0.0590	
Residual	12512.82	26	481.26			
Lack of fit	12476.89	21	594.14	82.66	< 0.0001	Significant
Pure error	35.94	5	7.19			
Cor total	21249.64	31				

Table 4. The Results of ANOVA for the Response 1, %Efficiency, Surface Linear Model

df: degrees of freedom. SS: sums of squares, the sum of the squared differences between the average values and the overall mean. Ms: mean squarees, the sum of squares deviced by df. SD: standard deviation. R^2 : R-Squared (coefficient of determination). F-value: test for comparing term variance with residual (error) variance. Prob > F: the probability of seeing the observed F value if the null hypothesis is true. Residual: consists of terms used to estimate the experimental error. Lack of fit: variation of the data arround the fitted model. Pure error: variation in the response in replicated design points. Cor total: totals of all information corrected for the mean.

Table 5. Optimization Point of Zn₂Al-LDH/Q

C*	pH*	m*	Time*	T*	Desirability	
35	4.17	0.03	51	32.5	1.000	Selected

of 54.89 implies that the model is significant and only 0.01% chance that a "model F value" this large could occur due to noise. The p-value of the model also is significant; p < 0.0001. The lack of fit is 3.63 and this is significant relative to the pure error when p = 0.0127. The insignificance of lack of fit value shows a good predictability. The "Pred R-Squared" of 0.1184 is in reasonable agreement with the "Adj R-Squared" of 0.2979

and shows a good predictability. Table 6 shows the chosen amounts for the equilibrium isotherms models, adsorption kinetics, and thermodynamic study in base of optimum condition.

Equilibrium Isotherms Models

Adsorption phenomena are typically shown through isotherms representing the amount of adsorbate on the

Factors	Unit	Type of study	Levels						
Concentration (C)	mg l ⁻¹	Isotherm	5	15	25	<u>35*</u>	45	55	65
рН			4.17	4.17	4.17	<u>4.17*</u>	4.17	4.17	4.17
Adsorbent dosage (m)	g l ⁻¹		0.03	0.03	0.03	<u>0.03*</u>	0.03	0.03	0.03
Contact time (time)	min	Kinetic	36	41	46	<u>51*</u>	56	61	66
Temperature (T)	°C	Thermodynamic	17.5	22.5	27.5	<u>32.5*</u>	37.5	42.5	47.5

Table 6. Experimental Factors Used for Isotherm, Kinetic and Thermodynamic

 Table 7. Isotherm Constant Parameters and Correlation Coefficients

 Calculated for the Adsorption of Cd²⁺ onto Zn₂Al-LDH/Q

Isotherms	Parameters	Value
Langmuir	$q_{m} (mg g^{-1})$	1.4424
	$K_L (l mg^{-1})$	-0.3550
	\mathbb{R}^2	0.954
Freundlich	n	3.0845
	$K_{f}(mg~g^{\text{-}1})~(l~mg^{\text{-}1})^{1/n}$	1.2813
	\mathbb{R}^2	0.8257
Temkin	\mathbf{B}_{t}	1.7784
	$K_{T} (l mg^{-1})$	0.5569
	R ²	0.9153

adsorbent as a function of the adsorbate pressure (in case of gas) or concentration (in case of liquid) at a constant temperature. The equilibrium adsorption isotherm is used to give useful information about the mechanism, properties and tendency of adsorbent toward Cd^{2+} . In other words, adsorption isotherms represent extent and mechanism of process which is proportional to surface properties which simply estimate fitting experimental equilibrium data to different models such as Langmuir, Freundlich, and

Tempkin. According to our previous reports [43], and based on their linear form, slopes and intercepts, respective constants are evaluated (Table 7). Also, experimental results based on the higher values of correlation coefficients ($R^2 \sim 1$) showed a reasonable applicability of Langmuir model for Cd²⁺ adsorption onto Zn₂Al-LDH/Q.

The experimental results from adsorption of Cd^{2+} by Zn_2Al- LDH/Q were analyzed by Langmuir, Freundlich and

Tempkin models. The Langmuir isotherm can be considered as Eq. (5) [43]:

$$C_e/q_e = 1/q_{\max} K_L + C_e/q_{\max}$$
 (5)

where $q_e \ (mg \ g^{-1})$ and $C_e \ (mg \ g^{-1})$ are the amounts of adsorbed dye per unit mass of adsorbent and unadsorbed dye concentration in solution at equilibrium, respectively, q_{max} is the maximum amount of the Amaranth dye per unit mass of adsorbent on the surface bound at high $C_e \ (mg \ g^{-1})$, and K_L is adsorption equilibrium constant (1 mg⁻¹). Figure 6a shows the linear plot of $C_e/q_e \ vs. \ C_e$ of Langmuir isotherm. The values of q_{max} and K_L were determined from slope and intercepts of the plots and are presented in Table 7.

The Freundlich's adsorption isotherm model can be applied for a multilayer heterogeneous adsorption and expressed as Eq. (6) [44]:

$$\log q_e = 1/n \log C_e + \log K_F \tag{6}$$

where q constants are related to the maximum adsorption capacity and n is the intensity of adsorption. Figure 6b shows the linear plot of $(\log q_e vs. \log C_e)$ of Freundlich isotherm. The plot of $\log q_e vs. \log C_e$ was employed to generate the intercept value of K_F and the slope of $1/n_F$ (Table 4). The heat of the adsorption and the interaction of adsorbent adsorbate were studied using Tempkin isotherm model as expressed in Eq. (7) [45]:

$$q_e = B_T \ln K_T + B_T \ln C_e \tag{7}$$

In this model, B_t is the Tempkim constant related to the heat of adsorption (J mol⁻¹), T is the absolute temperature (K), and K_T is the equilibrium binding constant (l mg⁻¹). Figure 6c shows the linear plot of $q_e vs. \ln C_e$ of Tempkim isotherm model. The constant parameters of isotherm equations and the correlation coefficient (R²) for isotherm models are summarized in Table 5. The high correlation coefficient at various conditions shows the applicability of Tempkin model for investigation of the experimental data.

Adsorption Kinetics

Kinetic study can provide valuable insights into the reaction pathways and the mechanism of adsorption is a surface phenomenon resulting from the binding forces between atoms, molecules and ions of adsorbate and the surface of adsorbent [46,47]. In order to control the mechanisms of the adsorption processes such as mass transfer and chemical reactions, different kinetic models are used. The sorption reactions and also the rate of adsorption, as a factor in efficiency of adsorbent, and the mechanism of adsorption can be concluded from this studies. Adsorption kinetics of Cd²⁺ was evaluated using four models such as pseudo-first-order, pseudo-second order, intra particle diffusion, and Elovich models (39 Lin Deng). The various parameters were calculated from the plots of the kinetic model equations (Table 8). All the kinetic equations are shown in Table 8, where k_1 and k_2 (g mg⁻¹ min⁻¹) are the pseudo-first-order and pseudo-second-order rate constants for adsorption. R² is the correlation coefficient to express the uniformity between the model-predicted values and the experimental data. α (mg g⁻¹ min⁻²) is the initial adsorption rate. β (g mg⁻¹ min⁻¹) is the desorption constant related to the extent of surface coverage and activation energy for chemisorption. All of the investigated models were fitted by a linear regression to the experimental data, evaluating their appropriateness based on the corresponding correlation coefficients R^2 . The correlation coefficient (R^2) and agreement between the experimental and calculated values of qe are the criteria for applicability of each model. Good agreement between two qe values and the high values of $(R^2 \sim 1)$ indicate that the adsorption system under study follows the pseudo-first order kinetic model (Table 8). A pseudo-first order adsorption mechanism assumes the rate of occupying adsorption sites is proportional to the square of the number of unoccupied sites.

Table 8 summarizes the obtained results of each model. The highest R^2 value of this model (1.0000) confirm the applicability of this model to interpret the experimental data. From all the correlation coefficients and above analysis, it can be concluded that the pseudo-first-order kinetic model is the most suitable model for adsorption of Cd^{2+} onto Zn_2Al -LDH/Q, indicating that the adsorption process is mainly controlled by chemical adsorption and ion exchange and surface adsorption mechanism occur in the





Fig. 6. The plots of (a) Langmuir equilibrium isotherm, (b) Frundlich isotherm, and (c) Tempkin isotherm.

Model	Equation	Parameters	Value
Pseudo-first-order	$\log(q_{e} - q_{t}) = \log(q_{e}) - \frac{k_{1}t}{2.303}$	$K_1(\min^{-1})$	-0.0492
		q _e	16.8172
		R^2	0.9686
Pseudo-second-order	$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \left(\frac{1}{q_e}\right)t$	k ₂ (g mg ⁻¹ min ⁻¹) qe	1154.033 -9.7752
		R^2	0.915
		K _{id}	0.8066
Intraparticle diffusion	$a = K t^{1/2} + C$	С	6.12
	$q_t = R_{id}t$	R^2	0.146
Elovich	$a = 1/\beta \ln(\alpha\beta) + 1/\beta \ln(t)$	α	0.45376
	$q_t = q_p \min(\alpha p) + q_p \min(t)$	β	0.3516
		\mathbb{R}^2	0.1474

Table 8. Kinetic Parameters for Removal of Cd^{2+} onto $Zn_2Al-LDH/Q$



Fig. 7. The plots of (a) pseudo- first- order, (b) pseudo-second-order and (c) intra particle diffusion (d) Elovich.





Fig. 7. Continued.

Int

adsorption process. Based on the correlation coefficients and analysis performed, it can be concluded that the pseudo-first-order kinetic model is the most suitable model for adsorption of Cd^{2+} onto $Zn_2Al-LDH/Q$, indicating that the adsorption process is mainly controlled by chemical adsorption and ion exchange, and that surface adsorption mechanism occurs in the adsorption process.

The equation of this model is Eq. (8):

$$\ln(q_e - q_t) = \ln q_e - K_1 t \tag{8}$$

where q_e is the equilibrium adsorption capacity (mg g⁻¹) for the pseudo-first-order of the adsorption, q_t is the adsorption capacity at time t (mg g⁻¹) and k_1 (min⁻¹) is the rate constant of the pseudo-first-order adsorption. The values of q_e and k_1 are obtained from the slope and intercept of $ln(q_e - q_t)$ vs. t. According to the assumptions of this model, adsorption process involves different mechanisms including chemical and electrostatic interactions between functional groups on the surface of adsorbent and adsorbate molecules .The linear regressions and kinetic parameters are listed in Fig. 7 and Table 8, respectively.

It is clear that correlation coefficients for the pseudofirst-order model ($R^2 \sim 0.97$) are higher than that for the pseudo-second-order model ($R^2 = 0.915$), indicating that the present system can be well defined by the pseudo-first-order kinetic model in the adsorption step. Additionally, the theoretical equilibrium sorption capacity (q_{e,cal}) calculated by the pseudo-first-order model at all concentrations are also in good agreement with those obtained from experiments (q_{e,exp}). The fitness of the pseudo-first-order kinetic model reveals that the rate-limiting step in adsorption is controlled by chemical process [48]. The Elovich equation is the integration of the rate equation with the same boundary conditions as the pseudo-first-order equation, which is used to interpret the predominantly chemical adsorption on highly heterogeneous adsorbents [49]. As depicted in Fig. 7d, the plots of $q_t vs. ln(t)$ display a relative good linear correlation, suggesting that the Elovich equation is able to describe the adsorption kinetic and ion exchange processes involved in the system. Due to the mesoporous structure of the adsorbent, diffusion is also

expected to influence the adsorption rate. The plots of q_t vs. $t^{1/2}$ at different initial Cd^{2+} concentrations are illustrated in Fig. 7c. As observed, all the three plots exhibit multi-straight-line nature, indicating that more than one process affects the adsorption. The first rapid stage is attributed to mass transfer across the external boundary layer film to the outer surface of adsorbent particles (film diffusion) [50], the second linear portion refers to the pore diffusion that Cd²⁺ moves within the micro-, meso- and macro-pores of adsorbent particles (pore diffusion), and the third stage with the lowest slope is ascribed to the surface diffusion mechanism at a site on the adsorbent surface (physical/chemical reaction or surface diffusion) [50]. The fitting results imply that the intra-particle diffusion of Cd²⁺ to an adsorption site on the particle surface is the rate limiting step in the adsorption process. All the intra-particle diffusion rate constants C related to the boundary layer thickness in this study are not zero, revealing that the adsorption process may not be mainly controlled by intraparticle diffusion [51]. The kinetic analysis based on the kinetic models including pseudo first- and second-order, Elovich and intraparticle diffusion (Figs. 7a-d) provides valuable information about the rate and mechanism of adsorption.

Thermodynamic Study

Thermodynamic consideration of an adsorption is dispensable to deduce whether the process takes place spontaneously or not, and provides in-depth information about internal energy changes that are associated with. The change in thermodynamic parameters such as Gibbs free energy (ΔG°), enthalpy change (ΔH°), and entropy change (ΔS°) for the adsorption system are obtained using the following equations [48]:

$$\Delta G^{\circ} = -RT \ln K_C \tag{9}$$

$$\ln K_c = \frac{\Delta S^\circ}{R} - \frac{\Delta H^\circ}{RT}$$
(10)

where K_c (ml g⁻¹) is the solid-liquid distribution coefficient that can be obtained by the intercept of plot of $\ln(q_e/C_e)$ vs. q_e , R is the universal gas constant (8.314 J mol⁻¹ K⁻¹) and T



Fig. 8. The Vant Hoff plots of Zn₂Al-LDH/Q adsorption to determine (a) ΔG° , (b) ΔH° and ΔS° .

Table 9. Values of Thermodynamic Parameters for Cd²⁺ with Zn₂Al-LDH/Q

Parameters	ΔH° (J mol ⁻¹)	$\frac{\Delta S^{\circ}}{(J \text{ mol}^{-1} \text{ K}^{-1})}$	ΔG° (J mol ⁻¹)	lnK _C	R ²
Zn ₂ Al-LDH/Q	-0.8688	1.2596	-387.6567	0.1512	0.9412

is the absolute temperature. The plots of $lnK_c vs. 1/T$ give the straight line from which ΔH° and ΔS° are calculated from the slope and intercept, respectively (Fig. 8).

The positive value of ΔH° (-0.8688 J mol⁻¹) suggests that the adsorption process is exothermic. The negative value of ΔS° (1.2596 J mol⁻¹ K⁻¹) also suggests a decreased random at the solid-solution interface during the fixation of

 Cd^{2+} on the active sites of the adsorbent.

Reusability of the Zn₂Al-LDH/Q

The ability of reusing the adsorbents in several successive separation processes was examined. The obtained results showed that $Zn_2Al-LDH/Q$ can be reused for five times without any decrease in their efficiency

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Fig. 9. The ability of reusing $Zn_2Al-LDH/Q$ in five successive separation processes.



Fig. 10. Zero point charge determination.

(Fig. 9).

Determination of Zero point Charge

Determination of point of zero charge (pHz) was done to determine the surface charge (or the stability) of $Zn_2Al-LDH/Q$. For the determination of pHz, 0.1 M NaCl was prepared, and its initial pH was adjusted between 4.0 and 11.0 using HCl and NaOH. Then, 20 ml of 0.1 M NaCl was taken in 25 ml flasks and 0.036 g of $Zn_2Al-LDH/Q$ was

added to each solution. These flasks were kept for 24 h and the final pH of the solutions was measured with a pH meter. Graphs were plotted between final pH and initial pH. From Fig. 10, it is clear that at 7.41, $\Delta pH = 0$, therefore, pHz = 7.41.

The adsorption studies for Cd^{2+} was carried out at pH 7.4 based on the zeta potential analysis of the Zn₂Al-LDH/Q adsorbent which has been previously discussed. Thus, the adsorption of the ions such as Pb²⁺,

Adsorbent	q _{max}	Ref.
	$(mg g^{-1})$	
FeMnMg-LDH	59.99	
Nano hydrox yapatite	9.8	[55]
NH ₂ -MCM-41	18.25	[56]
MgAl-Humate-LDH	39.2	[57]
MgAl-Cl-LDH	71.15	[58]
MgAl-H100-LDH	53.95	
MgAl-H50-LDH	27.79	
MgAl-edta-LDH	17	[59]
MgAl-CO ₃ -LDH	1	
ZnAl-DTPA-LDH	44.8	[60]
ZnAl-DSMA-LDH	112	
ZnAl-NO ₃ -LDH	3.02	
ZnAl-edta-LDH	42.15	[61]
MgAl-CO ₃ -LDH	61.4	[62]
Fe ₃ O ₄ /MgAl-CO ₃ -LDH	45.6	
Clinoptilolite	4.88	[63]
Tourmaline	33.11	[64]
Zn ₂ Al-LDH/Q	1.44	This work

 Table 10. Comparison of Adsorption Capacities of Various Adsorbents

 for the Removal of Cd²⁺ from Aqueous Solution

Table 11. Application of $Zn_2Al-LDH/Q$ for Removal of Cd^{2+} in Real Sample

Run	Wast water	Concentration of Cd ²⁺	pН	Adsorbent	Т	Time	%R	q _e
	(cc)	$(mg l^{-1})$		(g)	(°C)	(min)		$(mg g^{-1})$
1	50	0	4.17	0.03	35.2	51	14.4201	0.188968
2	50	1	4.17	0.03	35.2	51	7.22311	0.146440678
3	50	2	4.17	0.03	35.2	51	9.77528	0.336537162
4	50	3	4.17	0.03	35.2	51	9.0035	0.427740864
5	50	4	4.17	0.03	35.2	51	6.55080	0.350118243
6	50	5	4.17	0.03	35.2	51	6.97143	0.472231293

Run	Element	С	Run	Element	С
		$(mg l^{-1})$			$(mg l^{-1})$
1	As	0.009	14	Co	0.08
2	Cd	1.97	15	Li	0.11
3	Se	0.09	16	Mn	1.25
4	Pb	3.56	17	Ti	0.21
5	Cr	7.06	18	Zn	1.44
6	Fe	48.1	19	Bi	< 0.1
7	Мо	0.39	20	Sr	20.8
8	Sn	2.82	21	Ni	5.59
9	Sb	0.25	22	W	<0.1
10	Al	4.58	23	Pd	< 0.002
11	V	0.03	24	Na	843
12	Ba	0.05	25	Si	0.58
13	Cu	0.51	26	K	67.4

Table 12. Application of Zn₂Al-LDH/Q for Investigation of Interfering of other Heavy

 Metal Ions in a Real Sample

Table 13. Application of $Zn_2Al-LDH/Q$ for Removal of Cd^{2+} in a Real Sample after Adsorption

Run	Wast	Concentration of Cd ²⁺	pН	Adsorbent	Т	Time	%R	q _e	%Recovery
	water	$(mg l^{-1})$		(g)	(°C)	(min)		$(mg g^{-1})$	
	(cc)								
1	50	0	4.17	0.03	35.2	51	14.4201	0.1889	-
2	50	1	4.17	0.03	35.2	51	7.2231	0.1464	152
3	50	2	4.17	0.03	35.2	51	9.7753	0.3365	142.75
4	50	3	4.17	0.03	35.2	51	9.0035	0.4277	137.5
5	50	4	4.17	0.03	35.2	51	6.5508	0.3501	147.125
6	50	5	4.17	0.03	35.2	51	6.9714	0.4722	143.1

 Cd^{2+} ions in the adsorbate may be due to the interaction of the species that are dominant at pH < 8, such as Pb²⁺, Cd²⁺, Pb(OH)⁺ and Cd(OH)⁺ with the functional groups on the adsorbent surface (active hydroxyl groups on the Zn₂Al-LDH materials) [52]. So, metal ions that can interact with the functional groups on the adsorbent improves the probability of metal ion removal. Thus, due to the multiple-ion-binding sites on the adsorbent surfaces and the metal ion species a number of metal adsorbent complexes are formed during sorption process [53,54].

A comparison of the Cd^{2+} removal efficiency between the Zn₂Al-LDH/Q in this study and other sorbents reported in literature is given in Table 10. The results showed that Zn₂Al-LDH/Q in this work has a high adsorption capacity making it appropriate to be used as potential efficient adsorbent for the heavy metal removal from aqueous solutions.

Application of Zn₂Al-LDH/Q in a Real Sample

To evaluate the applicability of the optimized adsorption method, the synthesized adsorbent $Zn_2Al-LDH/Q$ was used for the removal of Cd^{2+} from seawater collected from Battery factories as a real sample. Table 11 shows the experimental conditions and the obtained analytical results as well as the percentage removal e-ciencies and adsorption capacity.

Also, in order to show the effects of interfering of other heavy metal ions with the action of $Zn_2Al-LDH/Q$ in adsorbing Cd^{+2} , we performed more experiments on the real sample. The elements in Table 12 were found in the battery unit wastewater sample reported by the ICP analysis. Tables 12 and 13 show the analytical results before adsorption and after adsorption as well as the percentage removal e-ciencies.

In the presence of these cationic disturbances as well as severe anionic sulfate disturbance in the effluent, Cd^{2+} adsorption was carried out and the results showed an increase in the amount of Cd^{2+} ions from 137.5-152%, and through correction and based on the recovery, the adsorption values were applied to estimate the values of qe and %R.

CONCLUSIONS

This study indicates the Zn₂Al-LDH/Q potential as an

efficient adsorbent for removal of Cd(II) from wastewater. CCD was employed to rate the effects of parameters on the removal efficiency of Cd(II) ions. The optimum conditions maximum Cd(II) adsorption were initial Cd²⁺ for concentration of 35 mg l^{-1} , a pH value of 4.17, adsorbent dosage of 0.03 g l⁻¹, the temperature of 32.5 °C, and contact time of 51 min. In optimum conditions, the amount adsorbed and the maximum removal yield were calculated to be 12.18 mg g^{-1} and 45%, respectively. The results obtained for the adsorption of Cd(II) ions from aqueous solutions were tested with some isotherm equations and it was determined that Langmuir isotherm is more compatible than the others are. Moreover, the kinetic data fitted very well with the pseudo-first-order model. Thermodynamic studies showed that the adsorption process was spontaneous and exothermic. As a result, Zn₂Al-LDH/Q can be chosen as an effective adsorbent for treating heavy metals from wastewater.

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